

BAKER BOTTS L.L.P.
30 ROCKEFELLER PLAZA
NEW YORK, NEW YORK 10112

TO ALL WHOM IT MAY CONCERN:

Be it known that I Ulrike Roesler, a citizen of Germany, residing in Erding, Germany, whose post office address is Brunnenweg 9, 85435 Erding, Germany, have invented an improvement in

SUBSTRATE LAMINA MADE OF LANGASITE OR LANGATATE

of which the following is a

SPECIFICATION

FIELD OF THE INVENTION

[0001] The invention relates to a lamina substrate for surface acoustic wave (SAW) components, including ones that are frequency-stable. The lamina substrate consists of a langasite or langatate single crystal surface which has a high electromechanical coupling factor and low propagation velocity for surface waves and which guarantees a frequency stability of the SAW component that is also independent of temperature changes.

BACKGROUND OF THE INVENTION

[0002] Langasite and langatate are used as crystal materials, like quartz, lithium niobate, lithium tantalate etc., as substrate laminas for surface acoustic wave components. Such surface acoustic wave components are used as (radiofrequency) filters, delay lines, identification marks and sensors for a wide variety of applications. On at least one flat surface of the substrate lamina, electrode structures of a particular predetermined type and design are applied for a saw. Acoustic waves can be produced in the flat surface of the crystal by means of transducer electrode structures when an electrical signal is applied. These waves have a particular waveform according to the existent boundary conditions in particular, Rayleigh waves, shear waves, etc. Such a wave propagates at the surface with a material-specific velocity that also depends on the crystal cut and may also be dependent on the respective temperature of the crystal. If these electrode structures form an electro-acoustic resonant system, then the frequency stability of such a surface acoustic wave (saw) component is also temperature-dependent. For a particular crystal cut, the crystal material may have the characteristic that the principal wave propagation direction, which is determined per se by the chosen structure of the transducer system, is actually offset by a beam steering angle.

[0003] Jpn. J. Appl. Phys. 37 (1998) 2909 and DE 195 32 602 C1 have already disclosed crystal cuts, for SAW substrate laminas, that are regarded as suitable, i.e. chosen, for certain applications. In particular, the latter publication indicates the temperature characteristic of individual langasite crystal cuts. These are crystal cuts that, specifically for temperature sensors, exhibit a particularly high temperature dependency

Figure 1 consists of 11 bar charts, each representing a different demographic or marital category. The x-axis for all charts represents age groups: 18-24, 25-34, 35-44, 45-54, 55-64, 65-74, and 75+. The y-axis represents the percentage of respondents, ranging from 0% to 100%.

- Chart 1: Total respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 2: Male respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 3: Female respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 4: White respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 5: Black respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 6: Hispanic respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 7: Asian respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 8: Other respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 9: Married respondents** - Shows a general increase in percentage from 18-24 to 75+.
- Chart 10: Single respondents** - Shows a general decline in percentage from 18-24 to 75+.
- Chart 11: Divorced respondents** - Shows a general decline in percentage from 18-24 to 75+.

of the electrical component values. Special crystal cuts for filters, etc. are described in WO 97/25776 A1 with Euler angles $\lambda = -15^\circ$ to $+10^\circ$, $\mu = 120^\circ$ to 165° and $\theta = 20^\circ$ to 45° . The IEEE Frequ. Control. Symp. (1998) 742 reference also relates to langasite.

SUMMARY OF THE INVENTION

[0004] It is an object of the present invention to find crystal cuts for substrate laminas for surface acoustic wave components that have a large coupling factor, small surface wave propagation velocity of the (chosen) surface wave, and a beam steering angle that tends, as far as possible, toward zero. Surface acoustic wave components having these crystal cuts which exhibit these three characteristics are intended to be temperature-stable, preferably temperature-invariant, and to have a high frequency stability as resonant components. With a high coupling factor, it is possible to achieve large filter bandwidths. In particular, in the case of a crystal cut according to the present invention, the propagation velocity of a bulk wave is substantially greater than the low transmission velocity for the known surface wave in the crystal cut, of the surface acoustic wave component. This object of the present invention is achieved with crystal cuts having Euler angle combinations as disclosed hereinbelow.

[0005] Langasite and langatate, having the composition $\text{La}_3\text{Ga}_5\text{SiO}_{14}$, or $\text{La}_3\text{Ga}_{5.5}\text{Ta}_{0.5}\text{O}_{14}$, respectively, each form a trigonal crystal, i.e. they have a crystal unit cell of trigonal symmetry with a non-perpendicular x, y, z coordinate system in which the axes are at angles of 120° , 90° , 90° with respect to one another. As a basis for recording and specifying the individual material values and their further use, this crystal coordinate

system is assigned a right-angled coordinate system, here denoted by X, Y and Z. In this case, the Z axis is defined as coinciding with the z axis and the X axis as coinciding with the x axis, or with the respective axes being aligned parallel to one another. In this context, reference is made to Standards on Piezoelectric Crystals (1949), and Nye, "Physical Properties of Crystals," Oxford Science Publications, CLARENDON Press Oxford (1985), Appendix B, in particular pages 276 to 281.

[0006] A choice is to be made regarding the orientation with which a substrate lamina having a particular surface is to be cut out from a single langasite crystal regarding the direction on this surface which is intended for the excitation of a surface wave. To identify this crystal cut and this direction, the surface of the substrate lamina is assigned its own right-angled axis system, here denoted by x_1 , x_2 and x_3 . The unique correspondence between the right-angled crystal coordinate system X, Y, Z and this axis system x_1 , x_2 and x_3 is defined and uniquely established quantitatively, in the known way by respectively specifying the Euler angles λ , μ and θ .

[0007] For a substrate lamina of a surface acoustic wave component, or for the surface provided with the structures, the x_1 direction is defined as the principal wave propagation direction (with beam steering angle = 0) as determined by the transducer structure.

DRAWINGS

[0008] The present invention is further described in detail below in conjunction with the following figures, in which:

Figure 1 shows a schematic representation of a piezoelectric surface acoustic wave component, or, more precisely, its substrate lamina; and

Figure 2 shows the right-angled coordinate system X, Y, Z of the crystal and the position of the Euler angles.

DETAILED DESCRIPTION OF THE INVENTION

[0009] In Figure 1, 10 denotes the langasite or langatate crystal lamina of the surface acoustic wave component 1. A surface acoustic wave structure 12 which in simplified form comprises a transducer structure 112 and a reflector structure 212, is represented on the chosen surface 11. When an electrical signal is applied to the transducer structure, an acoustic wave 13 can be produced in the surface 11. This wave (having a beam steering angle = 0) is transmitted in the principal wave propagation direction specified by the axis x_1 . The other axes x_2 and x_3 are oriented orthogonally thereto. This axis system x_1, x_2, x_3 identifies the crystal cut of the surface 11.

[0010] In Figure 2, the axes X, Y and Z of the crystal are represented in a perspective view. The axes x_1 to x_3 of the crystal cut of the surface 11 in Figure 1 are also indicated in this crystal coordinate system. This orientation of the crystal cut axes with respect to the crystal axes X, Y, Z is uniquely described by the Euler angles λ, μ and θ . From this crystal coordinate system X, Y, Z the three, by definition successive, angular rotations λ, μ and θ provide the orientation of the axis system x_1, x_2, x_3 . To that end, the plane of the axes X and Y is firstly rotated by the angle λ about the axis Z. This gives the

axis system x_1', x_2', x_3' as an intermediate stage. The plane containing the Z axis and the x_2' axis is then rotated by the angle μ about the axis x_1' . This gives the axis arrangement $x_1' = x_1'', x_2'', x_3''$. Using the third Euler angle θ , the plane containing the axes x_1'' and x_2'' is then rotated about the axis x_3'' and this gives the axis system x_1, x_2, x_3 of the crystal cut, i.e. of the surface 11.

[0011] Crystal cuts having a high coupling factor and low, (not very temperature-dependent), propagation velocity of the acoustic surface wave 13, and hence having high frequency stability of a langasite component [lacuna] are defined by Euler angles which have the respective ranges $\lambda = 10^\circ$ to 14° ; $\mu = 130^\circ$ to 150° ; and θ greater than 160° to 175° . Crystal cuts with Euler angles falling within these ranges, and all crystallographically equivalent combinations thereof, have very low linear temperature coefficients for the relatively low propagation velocity v , i.e., about 2680 m/s for the acoustic wave 13, and for the electro-acoustic coupling factor, of about 0.45 to 0.5% that is high relative thereto. A low wave velocity makes it possible to produce a surface acoustic wave component having a predetermined characteristic even with a comparatively short substrate lamina. Owing to the high coupling factor, such a component has a higher achievable frequency bandwidth with comparatively low insertion attenuation.

[0012] A further feature of the present invention is that the beam steering angle is particularly small for a component with Euler angles of the crystal cut that fall within said angle ranges. A selection of a combination of Euler angles for langasite which is particularly favorable is one having $(\lambda, \mu, \theta) = (10^\circ, 140^\circ, 166^\circ)$ with a tolerance width of

$\pm 5^\circ$ for the angles μ and θ . The angle λ should as far as possible be kept within the production accuracy of the crystal cut. Crystallographically equivalent combinations, including said tolerance widths, should be interpreted as meaning that this crystal cut corresponds to the indicated combination or to a combination crystallographically equivalent thereto as defined below.

[0013] Characterizing the aforesaid angle combination (10° , 140° , 166°) a l_0 , m_0 , t_0 , where l , m and t stand for λ , μ and θ , crystallographic.

[0014] Equivalentents to l_0 , m_0 , t_0 are:

$(l_0, m_0, t_0 + 180^\circ)$	=	$(10^\circ, 140^\circ, 346^\circ)$
$(l_0, m_0 + 180^\circ - t_0)$	=	$(10^\circ, 320^\circ, 14^\circ)$
$(l_0, m_0 + 180^\circ, 360^\circ - t_0)$	=	$10^\circ, 320^\circ, 194^\circ)$
$(l_0 + 120^\circ, m_0, t_0)$	=	$(130^\circ, 140^\circ, 166^\circ)$
$(l_0 + 120^\circ, m_0, t_0 + 180^\circ)$	=	$(130^\circ, 140^\circ, 346^\circ)$
$(l_0 + 120^\circ, m_0 + 180^\circ, 180^\circ - t_0)$	=	$(130^\circ, 320^\circ, 14^\circ)$
$(l_0 + 120^\circ, m_0 + 180^\circ, 360^\circ - t_0)$	=	$(130^\circ, 320^\circ, 194^\circ)$

and, correspondingly, the combinations as indicated below:

$(250^\circ, 140^\circ, 166^\circ)$	$(110^\circ, 140^\circ, 14^\circ)$
$(250^\circ, 140^\circ, 346^\circ)$	$(110^\circ, 140^\circ, 194^\circ)$
$(250^\circ, 320^\circ, 14^\circ)$	$(110^\circ, 320^\circ, 166^\circ)$
$(250^\circ, 320^\circ, 194^\circ)$	$(110^\circ, 320^\circ, 346^\circ)$
$(230^\circ, 140^\circ, 14^\circ)$	$(350^\circ, 140^\circ, 14^\circ)$
$(230^\circ, 140^\circ, 194^\circ)$	$(350^\circ, 140^\circ, 194^\circ)$
$(230^\circ, 320^\circ, 166^\circ)$	$(350^\circ, 320^\circ, 166^\circ)$

(230°, 320°, 346°)	(350°, 320°, 346°)
(50°, 220°, 14°)	(70°, 220°, 166°)
(50°, 220°, 194°)	(70°, 220°, 346°)
(50°, 40°, 166°)	(70°, 40°, 14°)
(50°, 40°, 346°)	(70°, 40°, 194°)
(170°, 220°, 14°)	(190°, 220°, 166°)
(170°, 220°, 194°)	(190°, 220°, 346°)
(170°, 40°, 166°)	(190°, 40°, 14°)
(170°, 40°, 346°)	(190°, 40°, 194°)
(290°, 220°, 14°)	(310°, 220°, 166°)
(290°, 220°, 194°)	(310°, 220°, 346°)
(290°, 40°, 166°)	(310°, 40°, 14°)
(290°, 40°, 346°)	(310°, 40°, 194°)

[0015] Langatate, as a monocrystalline material for substrate laminas for surface acoustic wave elements, has other combinations of Euler angles for achieving the object of the present invention and which are indicated below. Langatate crystal cuts with high coupling factor and especially low propagation velocity, as well as a beam steering angle lying at least approximately at the value zero, are $(\lambda_0, \mu_0, \theta_0)$ as follows:

- (0°, 80° to 110°, 0°) with tolerance range $\pm 5^\circ$ for λ and θ ,
- (0°, 20° to 80°, $32.5^\circ \pm 5^\circ$)
- (0° to 20°, 130° to 150°, 155° to 180°)
- (30°, 60°, 0°) in each case with $\pm 5^\circ$ angle tolerance
- ($10^\circ \pm 5^\circ$, $35^\circ \pm 10^\circ$, $26^\circ \pm 5^\circ$)

$(20^\circ \pm 5^\circ, 30^\circ \text{ to } 70^\circ, 17^\circ \pm 5^\circ)$

and, in each case, the crystallographic equivalents that are associated with these combinations are defined as indicated above.

[0016] Especially the combination $(0^\circ, 90^\circ, 0^\circ)$ (with the associated tolerance range) is distinguished for langatate by a particularly low propagation velocity for surface waves, at just over 2200 m/s, and a coupling factor of 0.54%. This characteristic can, in particular, be utilized to prevent the bulk waves that additionally occur in the substrate lamina from having an influence on the characteristic of the surface acoustic wave component, e.g. as a resonator. The combinations mentioned above at the second and third points are especially distinguished in that the bulk wave lying closest in terms of frequency lies far away from the frequency of a surface wave, and precisely these cuts are therefore particularly suitable for surface acoustic wave filters with particularly large usable bandwidth. Moreover, a crystal cut with the combination $(10^\circ, 140^\circ, 167.5^\circ)$ has a particularly high coupling factor of as much as 0.7%, at a vanishing beam steering angle, with a wave propagation velocity of about 2540 m/s. The beam steering angle for langatate is not negligible. At the angle combination $(40^\circ, 40^\circ, 0^\circ)$, the beam steering angle is more than 9° .

[0017] Singly rotated cuts having the Euler angle $\lambda = 0^\circ$ are advantageous since these cuts are easier to produce than other, so-called doubly rotated cuts. Nevertheless, some doubly rotated cuts have particularly favorable characteristics for substrate laminas made of langatate. The combination $(30^\circ, 60^\circ, 0^\circ)$ is distinguished by a negligibly small influence from the closest bulk wave. Its propagation velocity is different by more than

Figure 1. The effect of the concentration of the *Agrobacterium* strain on the transformation efficiency of *Agrobacterium* strain 101. The *Agrobacterium* strain 101 was cultured in YEA medium for 24 h at 28 °C. The cell concentration was adjusted to 1.0 × 10⁸ cells/ml. The cell suspension was mixed with the plant extract and the mixture was incubated for 2 h at 28 °C. The mixture was then inoculated into the plant tissue. The plant tissue was cultured in YEA medium for 24 h at 28 °C. The transformation efficiency was determined by the number of transformants per 10⁸ cells. The data are the mean ± SD of three independent experiments.